# Environmental Product Declaration





In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

# [Photovoltaic Modules]

from

[Leapton Solar (Changshu) Co. Ltd]



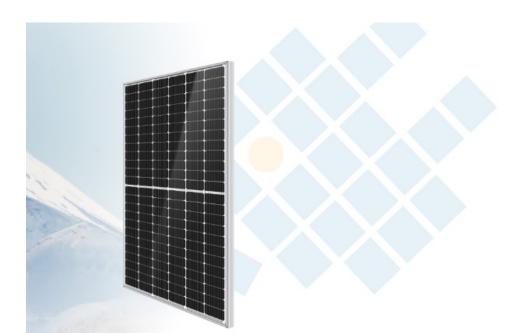
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An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com

**Statement:** EPD of multiple products, based on worst case results. The list of the products covered is: LP182\*182-M-54-NB-XXXW, LP182\*182-M-60-NB-XXXW, LP182\*182-M-72-NB-XXXW, LP182\*182-M-78-NB-XXXW







# **General information**

# **Programme information**

Programme:	The International EPD® System			
Address:  EPD International AB  Box 210 60  SE-100 31 Stockholm  Sweden				
Website:	www.environdec.com			
E-mail:	info@environdec.com			

Accountabilities for PCR, LCA and independent, third-party verification
Product Category Rules (PCR)
CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product Category Rules (PCR): PCR 2019:14 PCR Construction products v1.3.2 c-PCR-016 Photovoltaic modules and parts thereof (adopted from EPD Norway 2022-04-27)
PCR review was conducted by: <technical a="" appointed="" available="" be="" chair="" chair<="" committee="" contacted="" epd®="" full="" info@environdec.com="" international="" list="" may="" members="" no="" of="" on="" panel="" pcr="" review="" review:="" system.="" td="" the="" via="" www.environdec.com.=""></technical>
Life Cycle Assessment (LCA)
LCA accountability: <yixiao (hangzhou)="" co.,="" ltd.="" nord="" tüv="" zhang,=""></yixiao>
Third-party verification
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:
⊠ EPD verification by individual verifier
Third-party verifier: < Ik Kim, SMaRT-Eco Co., and signature of the third-party verifier>
Approved by: The International EPD® System
OR
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:
□ EPD verification by accredited certification body
Third-party verification: <name, organisation=""> is an approved certification body accountable for the third-party verification</name,>
The certification body is accredited by: <name &="" accreditation="" applicable="" body="" number,="" of="" where=""></name>
OR





Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:
☐ EPD verification by EPD Process Certification*
Internal auditor: <name, organisation=""></name,>
Third-party verification: <name, organisation=""> is an approved certification body accountable for third-party verification</name,>
Third-party verifier is accredited by: <name &="" accreditation="" applicable="" body="" number,="" of="" where=""></name>
PF 1111
*For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI.
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The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

#### Statement

EPD of multiple products, based on worst-case results. The system boundaries on manufacturing of infrastructure/capital goods and for employees are excluded in the product system. The estimated impact results from EPD report are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks





#### **Company information**

Owner of the EPD:

Leapton Solar (Changshu) Co., Ltd Website: <a href="https://www.leaptonpv.com/">https://www.leaptonpv.com/</a>

Contact:

Name: Fangyuan Xu, Tel:13962336381 Email: fangyuan.xu@leaptonenergy.com

#### Description of the organisation:

The headquarter - LEAPTON ENERGY CO.,LTD is founded in Kobe, Japan in 2012. It is not only focusing on R&D and sales of the solar power system, solar modules, mounting system and ground screw in Japan, but also focusing on the development, management and after-maintenance of the solar power station. We have built more than 60 own solar power stations all over Japan relying on our own resources. In 2015, a branch was established in Tokyo, which is focusing on the sales of solar pv products.

In 2012, Leapton establish China headquarter in Shanghai - LEAPTON ENGINEERING TECHNOLOGY(SHANGHAI) CO.,LTD, which focus on Chinese PV System development and sales.

The module factory - LEAPTON SOLAR(Changshu) CO.,LTD is established in Changshu, Jiangsu in 2017, which is focusing on the production and sales of the solar modules all over the world. With the most advanced automated production line in the world, the module annual capacity was 600MW in 2020. The products are strictly manufactured according to the Japanese industry standard, which is one of the top ten Japanese module brands and ranked in the Bloomberg Tier1 list for many consecutive years, .In 2019, the project will be divided into two phases, covering a total area of 72,000 sqm. By the beginning of 2021, the first phase of the 2GW plant has been completed and Leapton solar enter the GW era. The second phase of 3GW plant will be completed in 2023.

Product-related or management system-related certifications:

#### Name and location of production site(s):

Address: No.9 Sunshine Avenue, Changshu, Suzhou city, Jiangsu province, 215500, P. R. China.

#### **Product information**

#### Product name:

LP182\*182-M-78-NB-XXXW LP182\*182-M-72-NB-XXXW LP182\*182-M-60-NB-XXXW LP182\*182-M-54-NB-XXXW

#### Product identification:

Table1 Technical Specifications for the PV modules

Serious (brand name)	Power output range (W)	Dimensions (mm³)	Weight (kg)	Cell number	Annual average degradation
LP182*182-M- 78-NB-XXXW	580~625	2465*1134*35/30	34.1	78	0.4%





Serious (brand name)	Power output range (W)	Dimensions (mm³)	Weight (kg)	Cell number	Annual average degradation
LP182*182-M- 72-NB-XXXW	555~605	2334*1134*30	32.3	72	0.4%
LP182*182-M- 60-NB-XXXW	460~505	1955*1134*30	27.2	60	0.4%
LP182*182-M- 54-NB-XXXW	410~450	1762*1134*30	24.6	54	0.4%

#### Product description:

Leapton's high performance N-type modules. It applies the N-type MBB cell with a new circuit design. The new technology can increase the output power of 10W-20W. The module can maintain its high performance under low light environment. Module adopts 182\*182mm half cells, bifcial module provides an additional 5%-25% output. The module is expected to withstand harsh environments including strict salt spray and ammonia corrosion. Leapton Solar provides a 30 year warranty for its power and 25 year warranty for its quality. The average annual degradation rate is 0.4% for all of these N-type modules.

#### UN CPC code:

461 Electric motors, generators and transformers, and parts

Geographical scope: China

#### LCA information

#### Functional unit / declared unit:

1 Wp of manufactured photovoltaic module, from cradle-to-grave over RSL. The converting factor to convert the results related to the functional unit to declared unit (1 m2 PV module) is listed in the following table

Table 1 The conversion factor for functional unit to the declared unit

PV modules	Unit	Value
LP182*182-M-78-NB-XXXW	Wp/m <sup>2</sup>	154
LP182*182-M-72-NB-XXXW	Wp/m <sup>2</sup>	172
LP182*182-M-60-NB-XXXW	Wp/m <sup>2</sup>	207
LP182*182-M-54-NB-XXXW	Wp/m <sup>2</sup>	215

#### Reference service life:

25 years

#### Time representativeness:

The PV module manufacturing data were collected between April.2023-December 2023.

Steps were taken to ensure that the LCI data were reliable and representative. The data type used is clearly stated in the Inventory analysis, measured or calculated from primary sources or whether data are from the LCI databases. In this study, the data quality requirements were as follows:

Specific data of the considered system (such as material or energy flows that enter the production system). These data were calculated and submitted by Leapton.





Generic data related to the life cycle impacts the material or energy flows that enter the production system. These data were sourced from the databases in SimaPro 9.5

#### Database(s) and LCA software used:

Database: Ecoinvent 3.9.1, Ecoinvent 3 – allocation, cut-off by classification – unit

LCA Software: Simapro 9.5

#### Description of system boundaries:

The system boundary considered in this LCA study is "cradle to gate with options, modules C1-C4, module D with optional modules (A1–A3 + A4 + C + D)".

A1-A3: Product stage (raw material acquisition, transport to manufacturing site and manufacturing)

A4: Transport to user site

A5: Installation

C1-C4: End-of-life stage (deconstruction, transport, waste processing and disposal)

D: Reuse, recovery and/or recycling potentials

#### A1 Raw materials extraction

Raw materials extraction includes materials needed to produce ingot, wafer, cell and PV module. Ingot, wafer and cell can be regarded as the intermediate products along the PV module production line. The raw materials extraction for the four types Leapton PV modules are similar. The PV cells as well as the upstream ingot and wafer are manufactured by JA Solar Co. Ltd., a major PV cells supplier in China. Ingot, wafer and cell processings are sourced from the Ecoinvent datasets "silicon production, single crystal, Czochralski process, photovoltaics RoW", "single-Si wafer production, photovoltaic RoW" and photovoltaic cell production, single-Si wafer RoW, respectively. The only changed thing is the electricity demand based on the IEA report for the Chinese situation.

#### A2 Raw materials transport

Concerning the raw material transportation, all the raw materials are sourced from domestic suppliers and are transported by truck, EURO5 is used for modelling in this study. The 16-32t transportation type scenario is assumed. The study applies an aggregated approach for the raw materials transportation summarizing all the transport data through multiplying the weight and the transportation distance.

#### A3 Module Assembly

The PV module products under study includes 4 types. All the products share similar manufacturing processes and life cycle stages. The main stages of manufacturing are presented in the flowchart. The production inventory is from March 1<sup>st</sup> 2023-Feb 29<sup>th</sup> 2024. T

Table 2 Energy sources for the product manufacturing processes

			<u> </u>		
	LP182*182-M-	LP182*182-M-	LP182*182-M-	LP182*182-M-	
	54-NB-XXXW	60-NB-XXXW	72-NB-XXXW	78-NB-XXXW	
Manufacturing site location	Changshu, Jiangs	su			
Underlying ecoinvent dataset	Electricity, medium voltage {CN-ECGC}  market for electricity, medium voltage   Cut-off, U				
GWP-GHG (kg	0.857				
CO <sub>2</sub> eq. / kWh					



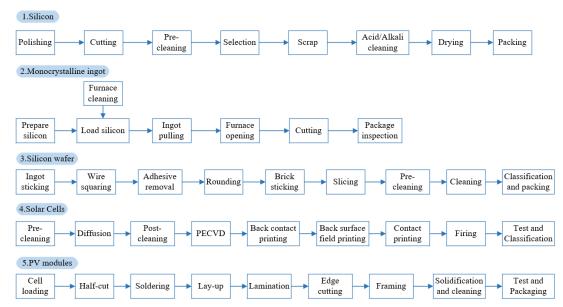


Figure 1 PV module manufacturing process

#### **A4 Product distribution**

The products are assumed to be transported at a distance of 500km according to the PCR for domestic market

#### **A5** Installation

The packaging materials of the PV modules are mostly wooden pallet and paper, and are assumed to be recycled. The transport distance for the packaging materials to the recycling site is assumed to be 50km. The scaling method is clearly listed in Table 2. Other materials including the mounting system, cables, inverts are not considered based on the requirements listed in the PCR.

Table 3 Energy inputs for PV module installation

	·					
Construction consumption process (per kWp capacity)						
Electricity	36.033 kWh electricity for 570kWp as in the 0.06 kWh/kWp is applied					
	Ecoinvent dataset					
Diesel	7673MJ diesel for 570kWp as in the Ecoinvent	13.4MJ/kWp is applied				
	dataset					

#### **B1-B7 modules**

B1 -use of the installed product, service, or appliance There isn't any energy and material consumption in this stage in the site.

.B2-maintenance of product The only maintenance for PV panels is cleaning. It is assumed to be cleaned once per month with an application rate of 0.76L water per m<sup>2</sup> PV panel.

No require (B3), replacement (B4) or refurbishment (B5) are needed for the PV panels.

B6 – operational energy. The product doesn't consume energy during the whole service life. It produces the energy.

B7 – operational water use This operational stage, there isn't any water consumption.

Electricity generation can be calculated according to the following mechanism. The site information for the simulation has the following characteristics

Table 4 Power station information for simulation

Item	Value





Location	Changshu, China
Peak power of the plant	1MW
Latitude	31°40′4.12″N
Longitude:	120°46′13.2″°E
Altitude	7
Nominal solar irradiance	1436 kWh/m2/year

Energy production in the first year of operation:

E1--- Energy produced in the first year of operation, kWh/year

Srad--- Site specific annual average solar radiation on module (shadings not included), hours/year, in this situation, annual peak hours are 1436.

NominalWatt – the maximum power output of the module at STC

PR--- Performance ratio, coefficient for losses. 75.5% in our case

Deg1--- first year degradation rate, in our case 1%

Energy production n year of operation:

En = E1 \* 
$$(1-deg)^{n-1}$$
 ----- (2)

Energy production over reference service life of module, assuming linear annual degradation:

$$E_{RSL} = E_1 * \left( 1 + \sum_{n=1}^{RSL-1} (1 - deg)^n \right)$$
 (3)

Table 5 Total electricity generation over RSL

Serious (brand name)	Maximum power output range (W)	PR ratio	deg-first year	deg-after first year	E <sub>RSL</sub> /kwh
LP182*182-M- 78-NB-XXXW	430	75.5%	1%	0.4%	11001.2
LP182*182-M- 72-NB-XXXW	480	75.5%	1%	0.4%	12280.4
LP182*182-M- 60-NB-XXXW	580	75.5%	1%	0.4%	14838.8
LP182*182-M- 54-NB-XXXW	600	75.5%	1%	0.4%	15350.5

#### C1-C4 modules

For the end-of-life stage, De-construction (C1) of the PV plant during the disposal stage is assumed mainly consuming electricity, and the electricity consumption is assumed the same as the construction stage (A5), 50km transportation distance from plant site to waste treatment site (C2) is assumed according to the PCR (Product category rules EN 15804 +A2 NPCR 029). For waste processing (C3) and final waste disposal (C4) of PV modules, a "Full Recovery End-of-Life Photovoltaic – FRELP" process is referenced. This process has been developed in a pilot scale recycling plant and, subsequently, designed an industrial scale plant with a processing capacity of 1t/h up to 8000t/year of crystalline-silicon waste PV panels





#### Module D

According to the PCR, Module D assesses the impact of the net flows of recovered materials (recycled or reused) from the life cycle stages A to C, the net flow can be described by the difference between  $M_{MR\ in}$  and  $M_{MR\ out}$ , taking the material yield (here designated with Y) into account.

Netflow =  $\Sigma$  (M<sub>MR out</sub> -Y· M<sub>MR in</sub>)

In this LCA study, no secondary material was used in the production stage, so the  $M_{MR\,in}$  is zero. As it is referred above (Table 6), the Netflow is Aluminium, copper, silver scraps and metallurgical siliconThe data is based on the FRELP process.

Table 6 Waste processing and final waste disposal

Netflow	Unit		Value	Applied datasets
Aluminum	Kg/kg	PV	0.182	Aluminium, primary, ingot {CN}  aluminium
scrap	modules			production, primary, ingot   Cut-off, U
Glass scrap	Kg/kg	PV	0.686	Glass cullet, sorted {RoW}  market for glass
	modules			cullet, sorted   Cut-off, U
Copper scrap	Kg/kg	PV	0.00438	Copper-rich materials {GLO}  market for
	modules			copper-rich materials   Cut-off, U
Silver scrap	Kg/kg	PV	0.0005	Silver, unrefined {GLO}  market for silver,
	modules			unrefined   Cut-off, U
MG Silicon	Kg/kg	PV	0.03468	Silicon, metallurgical grade {RoW}  silicon
	modules			production, metallurgical grade   Cut-off, U

#### **Electricity mix**

Different electricity mix datasets are modelled based on the current Ecoinvent database. The detailed information can be found in Table 7

Table 7 Electricity profiles applied in the LCA

Province involved	Process	Production mix	Technology year
Yun'nan	Ingot, wafer and cell production	Electricity, medium voltage {CSG}  market for electricity, medium voltage   Cut-off, U	2022
Jiangsu	Module assembly	Electricity, medium voltage {CN-ECGC}  market for electricity, medium voltage   Cut-off, U	2022

#### **Excluded Processes**

The following steps/stages are not included in the system boundary for the reason that the elements below are considered irrelevant or can be omitted according to the PCR

- Production and disposal of the infrastructure and capital equipment (buildings, machines, transport media, roads, etc.) during products manufacturing, installation, and maintenance;
- The load and benefit of recycling waste solar module as well as waste equipment from solar plant are excluded from the analysis
- The packaging for ingot, wafer and solar cell is reused internally and its impact was excluded from the system
- Storage phases and sales of PV modules
- Product losses due to abnormal damage such as natural disasters or fire accidents. These losses would mostly be accidental;
- The recycling process of defective products as it is reused internally for the manufacturing process;
- Handling operations at the distribution center and retail outlet due to small contribution and negligible impact.

#### **Key assumptions**



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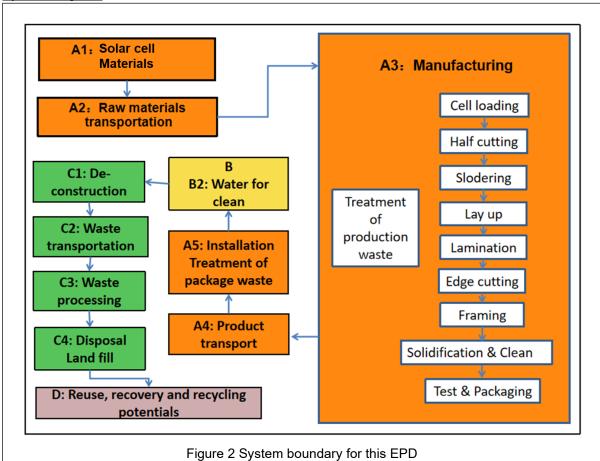


Table 8 Key assumptions applied for the LCA Categories Items **Assumptions** The electricity demands for Ingot, wafer and cell are sourced from literature "Life Cycle Inventories and Life Cycle Assessment of Ingot, wafer cell and Raw materials extraction (A1) production Photovoltaics Systems 2020 Task 12 PV sustainability" with a Chinese production representation transport without detailed Transportation stage (A2, and information, EURO 5 type vehicle Transportation vehicle type A4) with 16-32 ton capacity is used No construction waste considered Packaging materials for PV modules are assumed to be recycled. Installation stage (A5) PV module and infrastructures consumption Energy for the construction process is sourced Ecoinvent from the dataset "electric installation for 570kWp module. open ground{GLO}|market for photovoltaics, electric installation for 570kWp module, open ground" The use stage requires no energy Use (B1) and materials inputs, and has no emissions. Water used for cleaning the PV Maintenance (B2) panels is assumed 0.76L/m<sup>2</sup> for 12 Use & Maintenance times per year[13] No replacement for the module as Replacement, Repair, the module has RSL>25 years. No Refurbishment, Operational operational water and energy are water and energy use (B3-B7) needed for PV module The de-construction of PV plant is assumed to be consuming the De-construction (C1) same energy as the installation stage Waste transportation distance from the de-installation plant to the Waste transportation (C2) waste treatment facilities is assumed to be 50 km according to the PCR End-of-life (C1-C4) This project follows a developed 'FRELP ("Full Recovery End of Photovoltaic – FRELP") process' in a pilot scale recycling Waste processing (C3) plant and, subsequently, designed an industrial scale plant with a processing capacity of 1t/h up to 8000t/year of crystalline-silicon

waste PV panels.



#### System diagram:



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# Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Pro	duct st	age	prod	ruction cess age			Us	se sta	ge			Er	End of life stage			Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling- potential
Module	<b>A</b> 1	A2	<b>A</b> 3	A4	A5	В1	B2	В3	B4	В5	В6	В7	C1	C2	С3	C4	D
Modules declared	х	х	х	х	х	ND	Х	ND	ND	ND	ND	ND	Х	х	х	х	х
Geography	CN	CN	CN	CN	CN		CN						CN	CN	CN	CN	CN
Specific data used		4.5%				-	-	-	-	-	-	-	-	-	-	-	-
Variation – products		<10%				-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites		0%				-	-	-	-	-	-	-	-	-	-	-	-





## **Content information**

According to the PCR, for EPD with multiple products, three options can be chosen. This EPD follows the approach for "worst case" scenario since the production volume of the four types of PV modules follows the exact same manufacturing process and supplied with a similar production volumes. The LP182\*182-M-54-NB-XXXW is used.

Table 9 LP182\*182-M-54-NB-XXXW

Product components	Weight, kg	Post-consumer material, weight	Biogenic material, weight- and kg C/product
Cells	5.44E-01	0%	0
Front Glass	9.91E+00	0%	0
Back Glass	9.91E+00	0%	0
EVA	1.59E+00	0%	0
Frame	2.08E+00	0%	0
Solder	1.97E-01	0%	0
Junction Box	9.37E-02	0%	0
Silicon Gel	2.81E-01	0%	0
Soldering Flux	2.86E-03	0%	0
Seal Tape	9.22E-03	0%	0
TOTAL	2.46E+1	0%	0
Packaging materials	Weight, kg	Weight- (versus the product)	Weight biogenic carbon, kg C/product
Pallet	6.25E-01	3%	0.294
Paper Box	2.49E-01	1%	0.106
Plastic film	3.66E-02	0.1%	0
TOTAL	9.10E-01	3.7%	0.400

No dangerous substances from the candidate list of SVHC for Authorisation for LP182\*182-M-54-NB-XXXW

# Results of the environmental performance indicators

#### Mandatory impact category indicators according to EN 15804

Table 9 LP182\*182-M-54-NB-XXXW

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
GWP-fossil	kg CO2 eq	4.29E-01	5.71E-03	1.69E-03	9.15E-04	1.39E-03	5.51E-04	2.05E-02	4.29E-01	-2.73E-01
GWP- biogenic	kg CO2 eq	2.28E-03	1.92E-06	3.41E-03	5.05E-06	-5.79E- 08	1.86E-07	-3.37E- 05	2.28E-03	-7.03E-04
GWP-luluc	kg CO2 eq	4.91E-04	2.94E-06	1.82E-07	1.47E-06	1.52E-07	2.83E-07	2.86E-06	4.91E-04	-7.04E-05
GWP-total	kg CO2 eq	4.31E-01	5.71E-03	1.69E-03	9.22E-04	1.39E-03	5.51E-04	2.05E-02	4.31E-01	-2.74E-01
AP	mol H+	2.67E-03	2.02E-05	1.29E-05	4.90E-06	1.27E-05	1.95E-06	4.52E-05	2.67E-03	-1.84E-03
EP-aquatic freshwater	kg P eq	1.91E-04	4.63E-07	6.07E-08	4.01E-07	5.22E-08	4.47E-08	1.36E-06	1.91E-04	-6.67E-05
EP-aquatic marine	kg N eq	4.96E-04	6.64E-06	5.88E-06	9.89E-07	5.78E-06	6.40E-07	1.04E-05	4.96E-04	-3.09E-04
EP- terrestrial	mol N eq	5.24E-03	7.04E-05	6.37E-05	9.98E-06	6.28E-05	6.79E-06	1.20E-04	5.24E-03	-3.27E-03
POCP	kg NMVOC eq	1.93E-03	2.72E-05	1.88E-05	3.25E-06	1.86E-05	2.62E-06	3.10E-05	1.93E-03	-9.80E-04





ODP	kg CFC11 eq	2.70E-08	8.54E-11	2.20E-11	1.42E-10	2.13E-11	8.23E-12	6.79E-11	2.70E-08	-2.10E-09
ADP - minerals& metals*	kg Sb eq	2.61E-05	1.82E-08	5.82E-10	4.26E-09	5.02E-10	1.76E-09	9.63E-09	2.61E-05	-1.65E-06
ADP – fossil*	MJ	8.03E-02	1.85E-02	1.17E-02	1.79E-02	7.74E-03	7.96E-02	7.03E-03	8.03E-02	0.00E+00
WDP	m3	3.99E-01	3.56E-04	4.91E-05	4.28E-02	4.36E-05	3.43E-05	3.70E-03	3.99E-01	-3.23E-02
Acronyms	Warming P potential, A compartme Eutrophical = Abiotic de	otential land Accumulated ent; EP-marir tion potential epletion pote	use and land Exceedance le = Eutrophi , Accumulate	use change; EP-freshwa cation poten d Exceedand ossil resourc	ODP = Depl ater = Eutrop tial, fraction be; POCP = F es; ADP-foss	etion potentia hication pote of nutrients i Formation po sil = Abiotic d	al of the strate ential, fraction reaching man tential of trop	ospheric ozor n of nutrients rine end com oospheric ozo	ne layer; AP : reaching fro partment; El one; ADP-mir	uluc = Global = Acidification eshwater end P-terrestrial = nerals&metals WDP = Water

### Additional mandatory and voluntary impact category indicators

Table 10 GWP-GHG impact categories

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
GWP- GHG <sup>1</sup> fo LP182*182 -M-54-NB- XXXW		4.31E-01	5.71E-03	1.69E-03	9.19E-04	1.39E-03	5.51E-04	2.05E-02	2.52E- 03	-2.74E-01

Disclaimer: According to the PCR, a supplementary indicator for climate impact (GWP-GHG) shall be reported. This indicator includes all greenhouse gas excluding biogenic carbon uptake and emissions and biogenic carbon stored in the product.

#### Resource use indicators

Table 11 LP182\*182-M-54-NB-XXXW

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
DEDE		4.005.00	4.005.00	4 475 04	4.055.00	4.005.04	0.045.05	7.545.00	7.405.05	0.405.04
PERE	MJ	1.03E+00	1.02E-03	1.47E-04	1.25E-03	1.62E-04	9.84E-05	7.51E-03	7.49E-05	-2.10E-01
PENRE	MJ	5.33E+00	8.03E-02	1.85E-02	1.17E-02	1.79E-02	7.74E-03	7.96E-02	7.03E-03	-2.44E+00
PERM	MJ	7.44E-03	0.00E+00							
PENRM	MJ	1.37E-01	0.00E+00							
PERT	MJ	1.04E+00	1.02E-03	1.47E-04	1.25E-03	1.62E-04	9.84E-05	7.51E-03	7.49E-05	-2.10E-01
PENRT	MJ	5.47E+00	8.03E-02	1.85E-02	1.17E-02	1.79E-02	7.74E-03	7.96E-02	7.03E-03	-2.44E+00
SM	kg	0.00E+00								
RSF	MJ	0.00E+00								
NRSF	MJ	0.00E+00								
FW	m <sup>3</sup>	1.50E-02	1.12E-05	1.69E-06	1.03E-03	1.51E-06	1.08E-06	1.05E-04	4.18E-06	-8.44E-04

 $<sup>^{1}</sup>$  This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO<sub>2</sub> is set to zero.





PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

#### **Waste indicators**

Table 11 LP182\*182-M-54-NB-XXXW

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
Hazardous waste disposed	kg	5.25E-04	2.01E- 06	3.23E-06	6.90E- 07	1.70E- 07	1.94E- 07	1.29E- 04	6.15E-07	-3.57E-04
Non-hazardous waste disposed	kg	3.89E-03	4.84E- 05	1.36E-04	2.95E- 05	3.75E- 04	1.02E- 03	2.12E- 02	-4.99E- 02	0.00E+00
Radioactive waste disposed	kg	9.32E-06	1.63E- 08	2.40E-09	2.86E- 08	1.93E- 09	1.57E- 09	7.33E- 08	1.24E-09	-9.69E-07

#### **Output flow indicators**

#### Table 12 LP182\*182-M-54-NB-XXXW

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.56E-03	0.00E+00	0.00E+00
Material for recycling	kg	1.38E-03	0.00E+00	2.03E-03	0.00E+00	0.00E+00	0.00E+00	6.56E-03	0.00E+00	0.00E+00
Components for re-use	kg	0.00E+00								
Exported energy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.88E-02	0.00E+00	0.00E+00

# Additional environmental information

None

# Information related to Sector EPD

This EPD is not sectorial

# Differences versus previous versions

This EPD is a new submission

## References





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